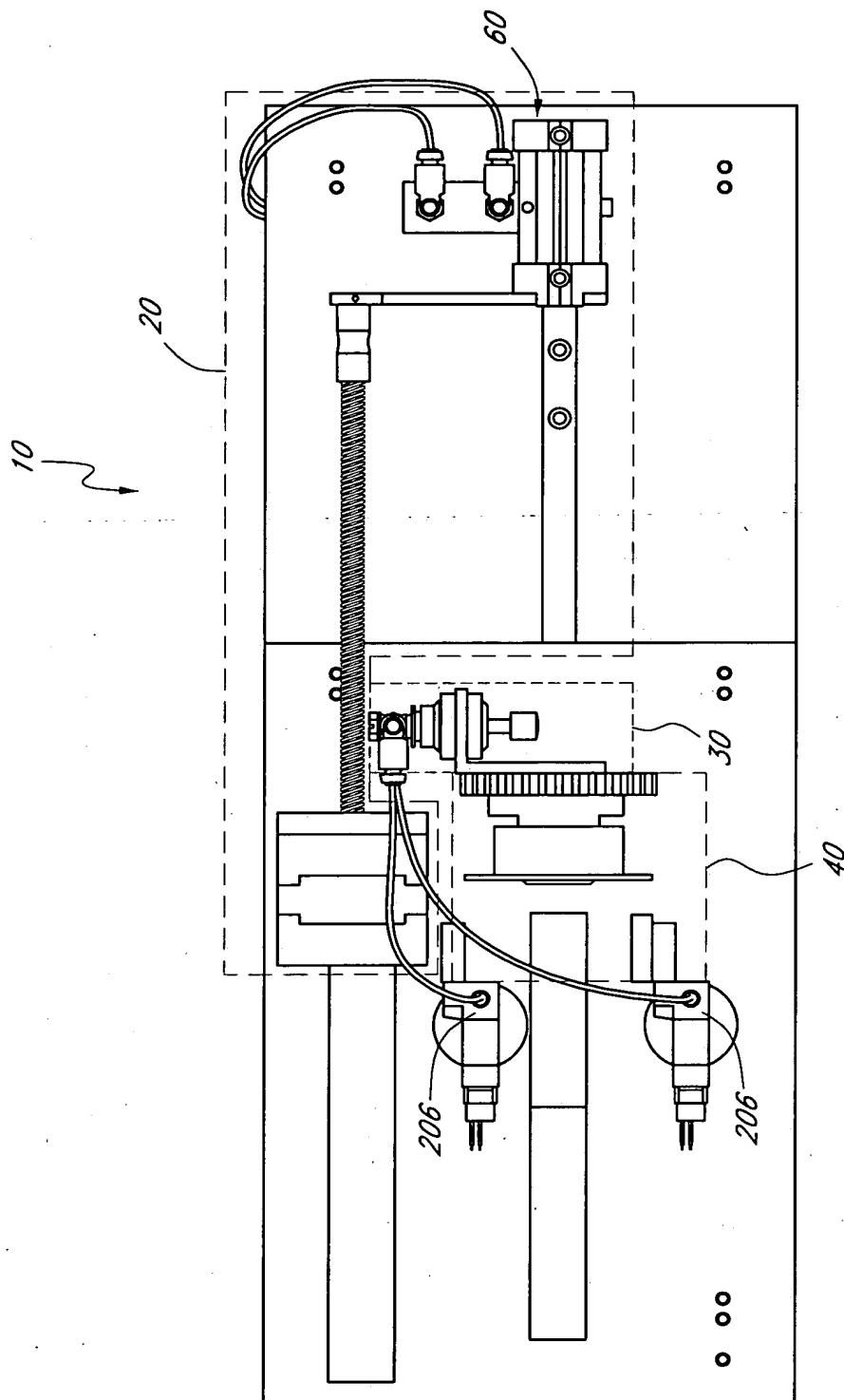


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**FIG. 1**

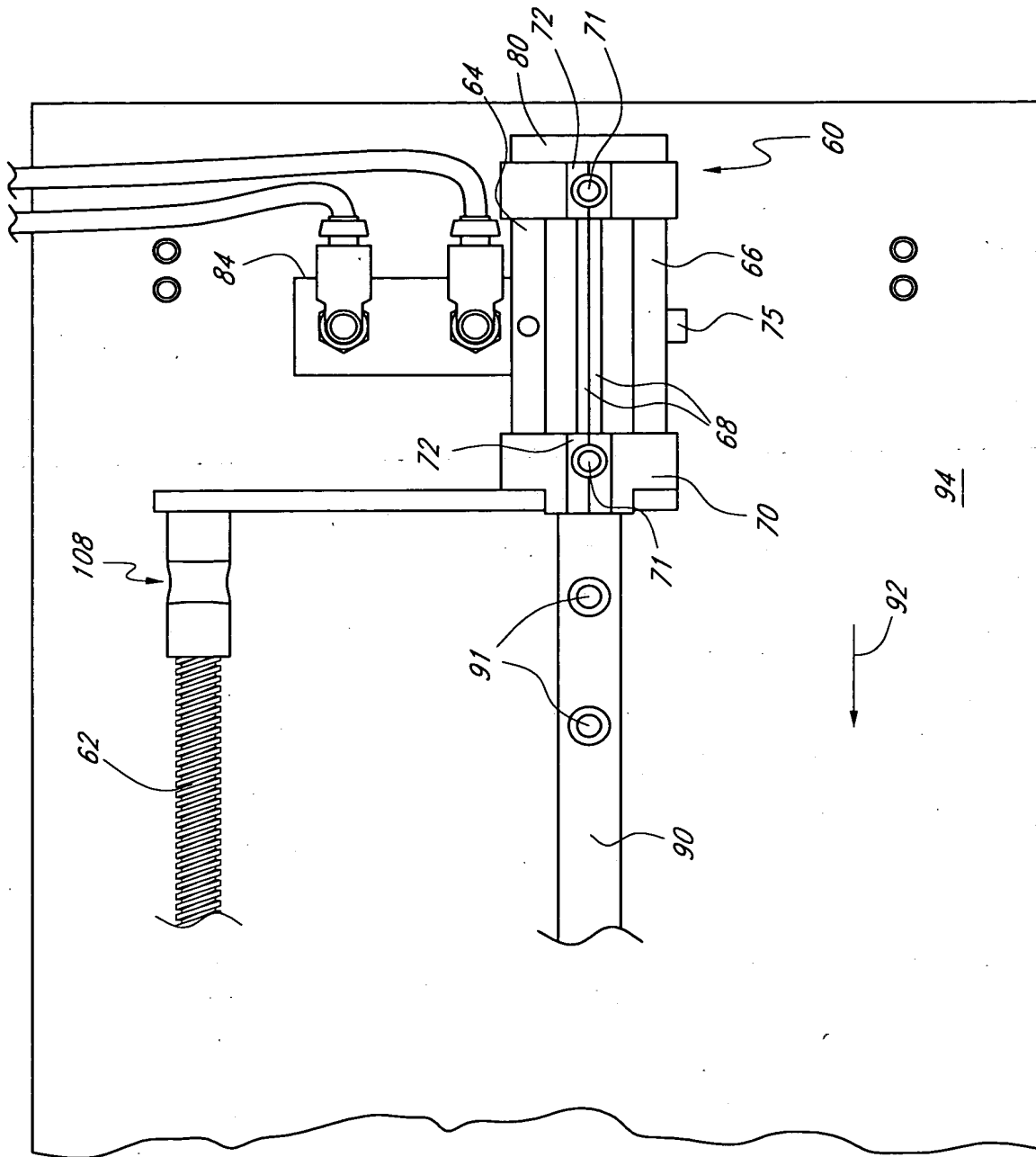
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**FIG. 3**

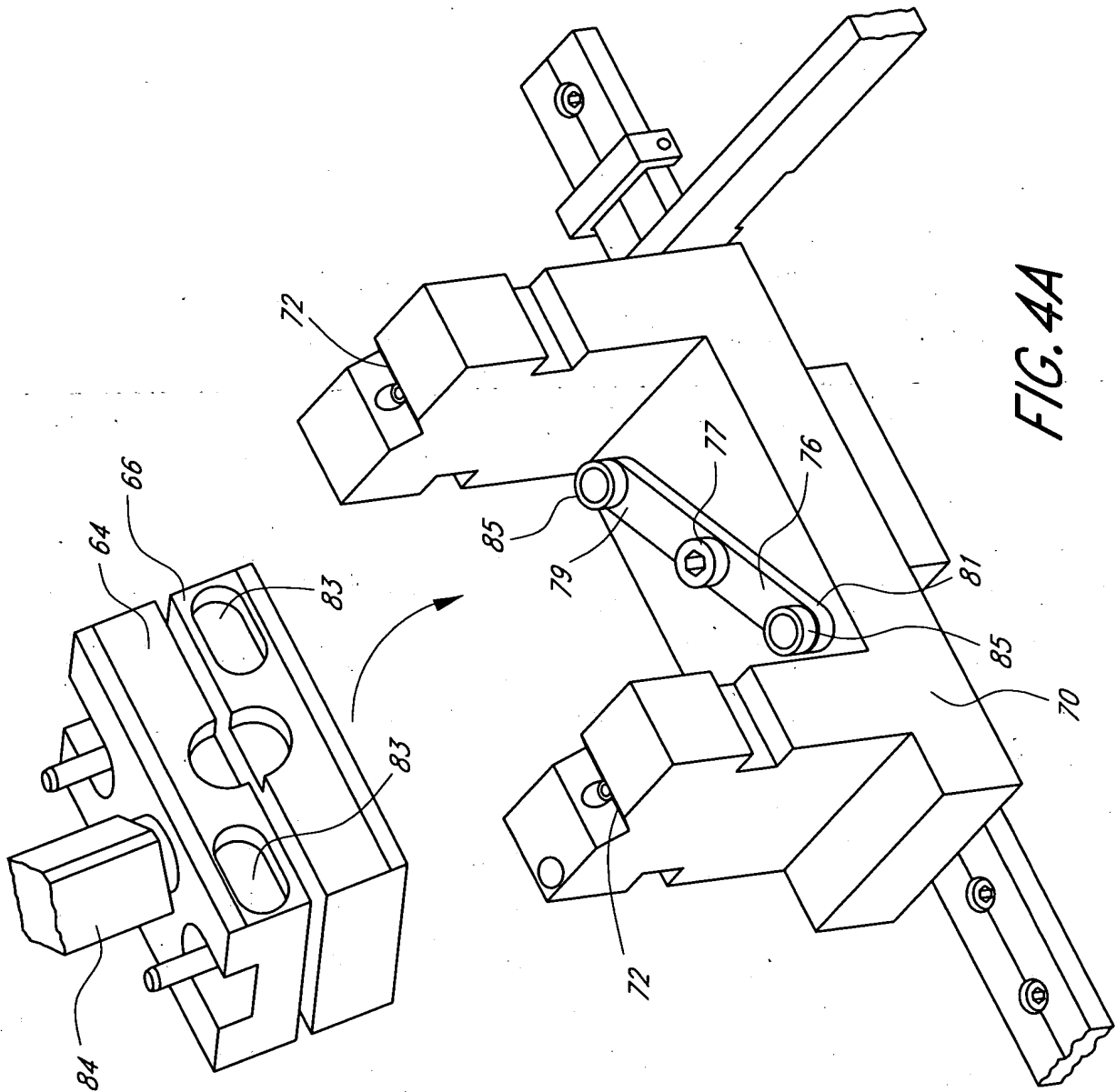
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[illegible]

**FIG. 4**

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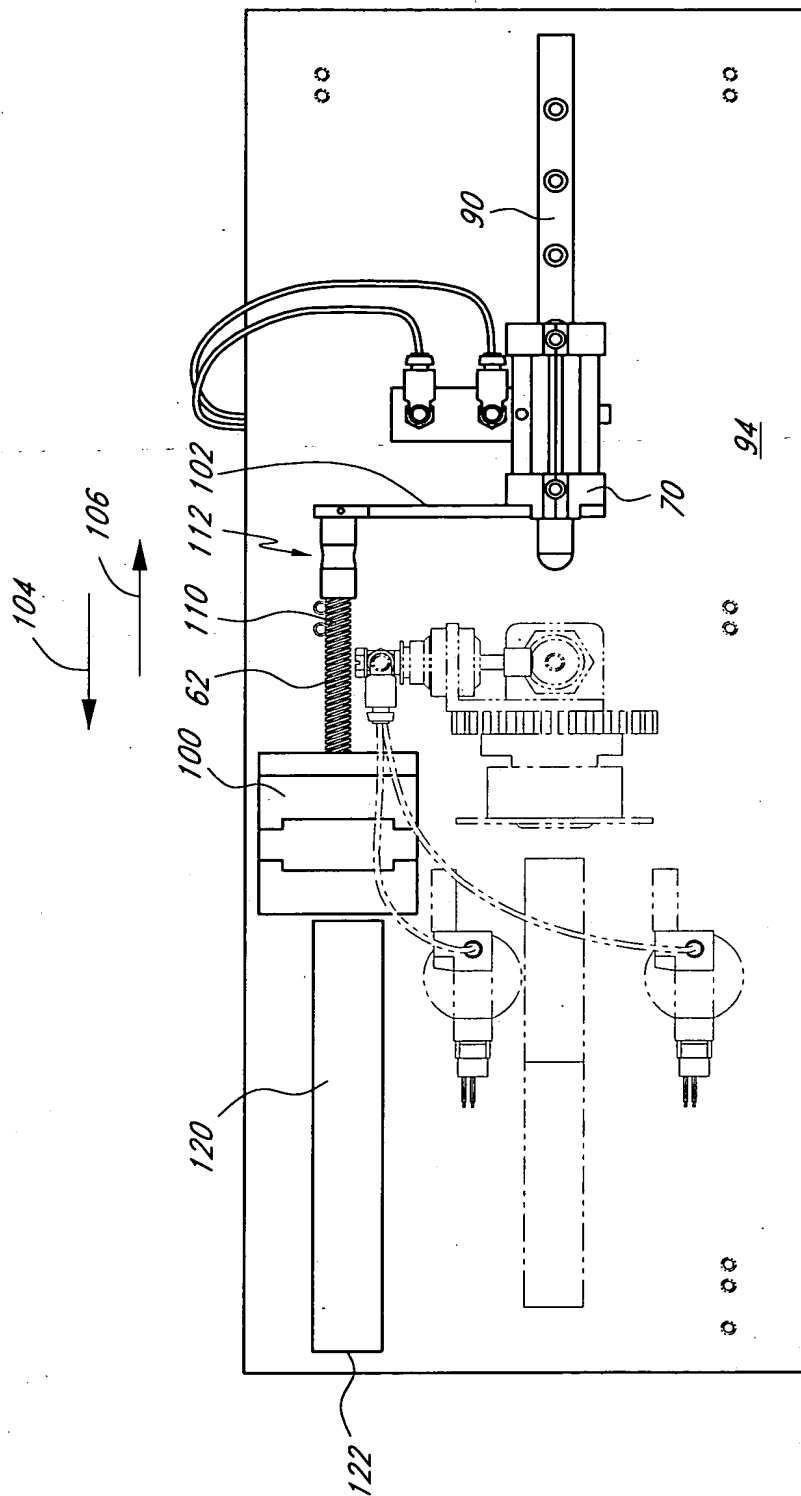


FIG. 5

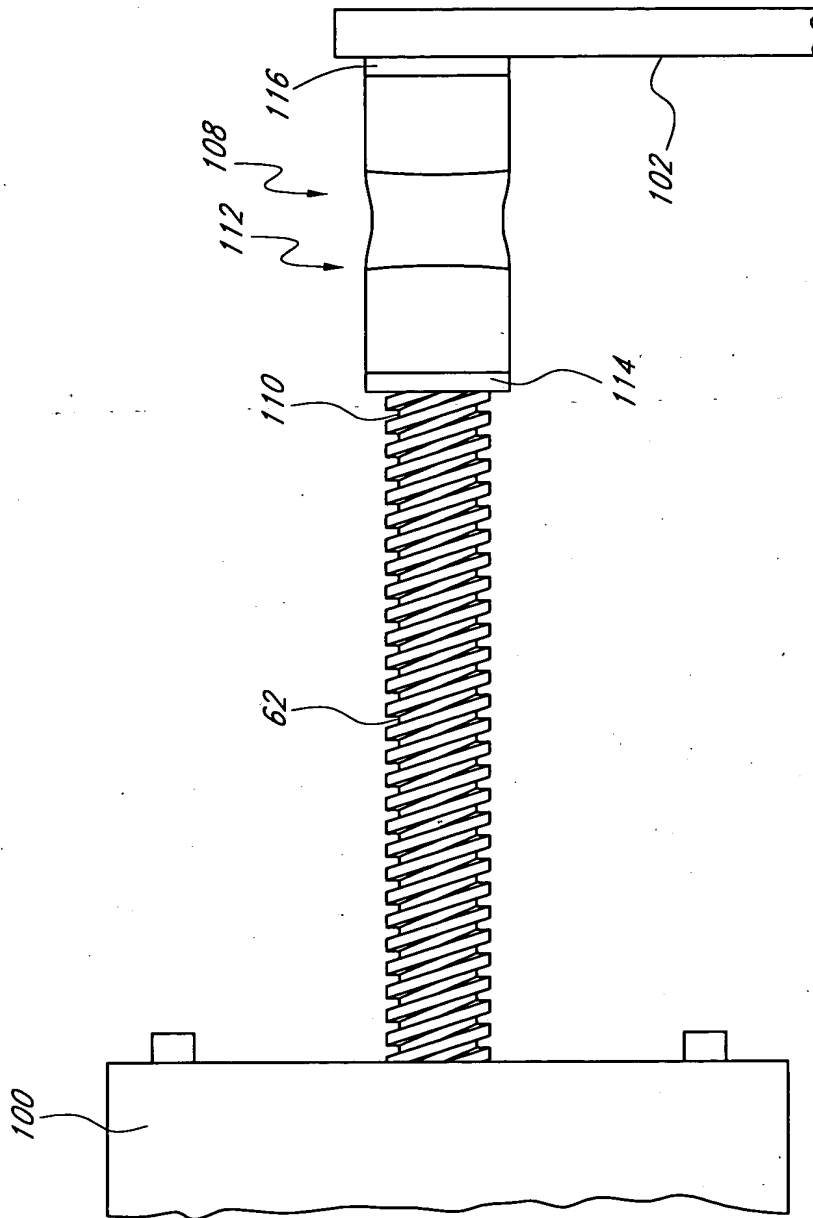


FIG. 6

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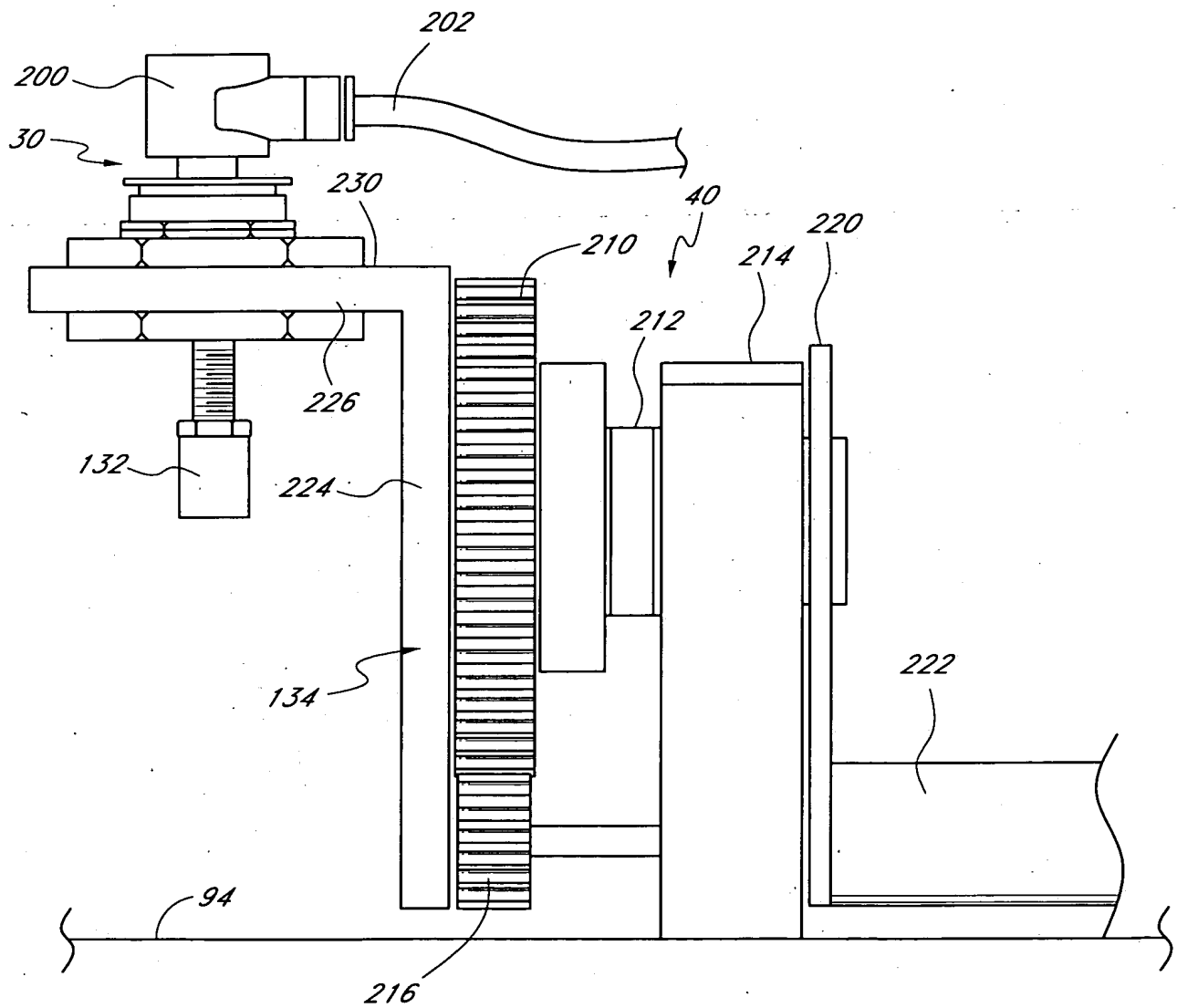


FIG. 7



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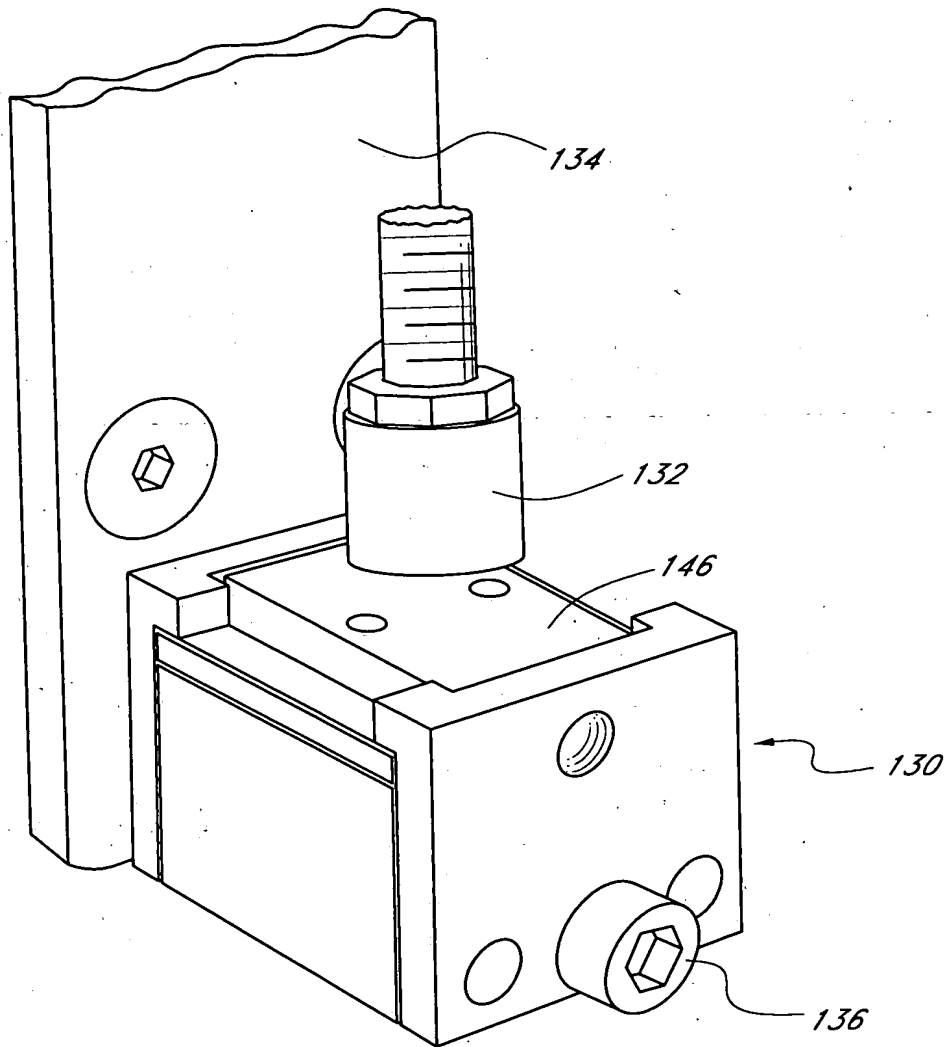


FIG. 8

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### SWAGING DIE AND METHOD OF USE

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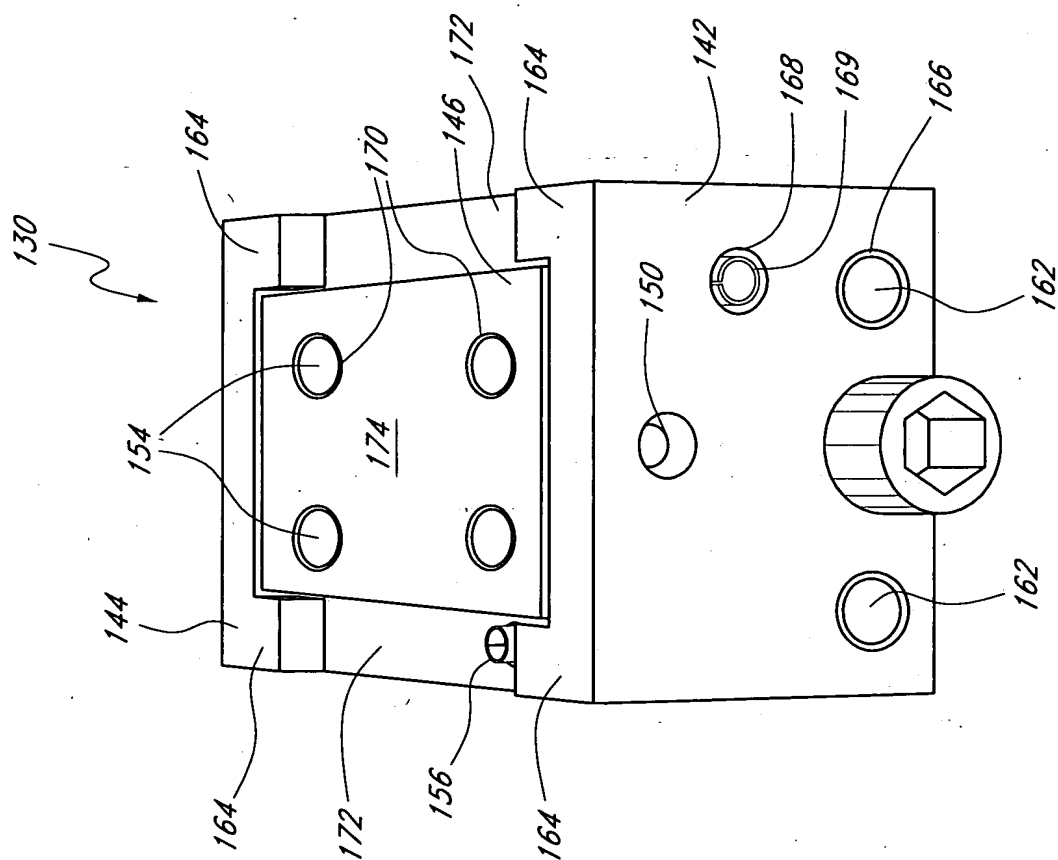
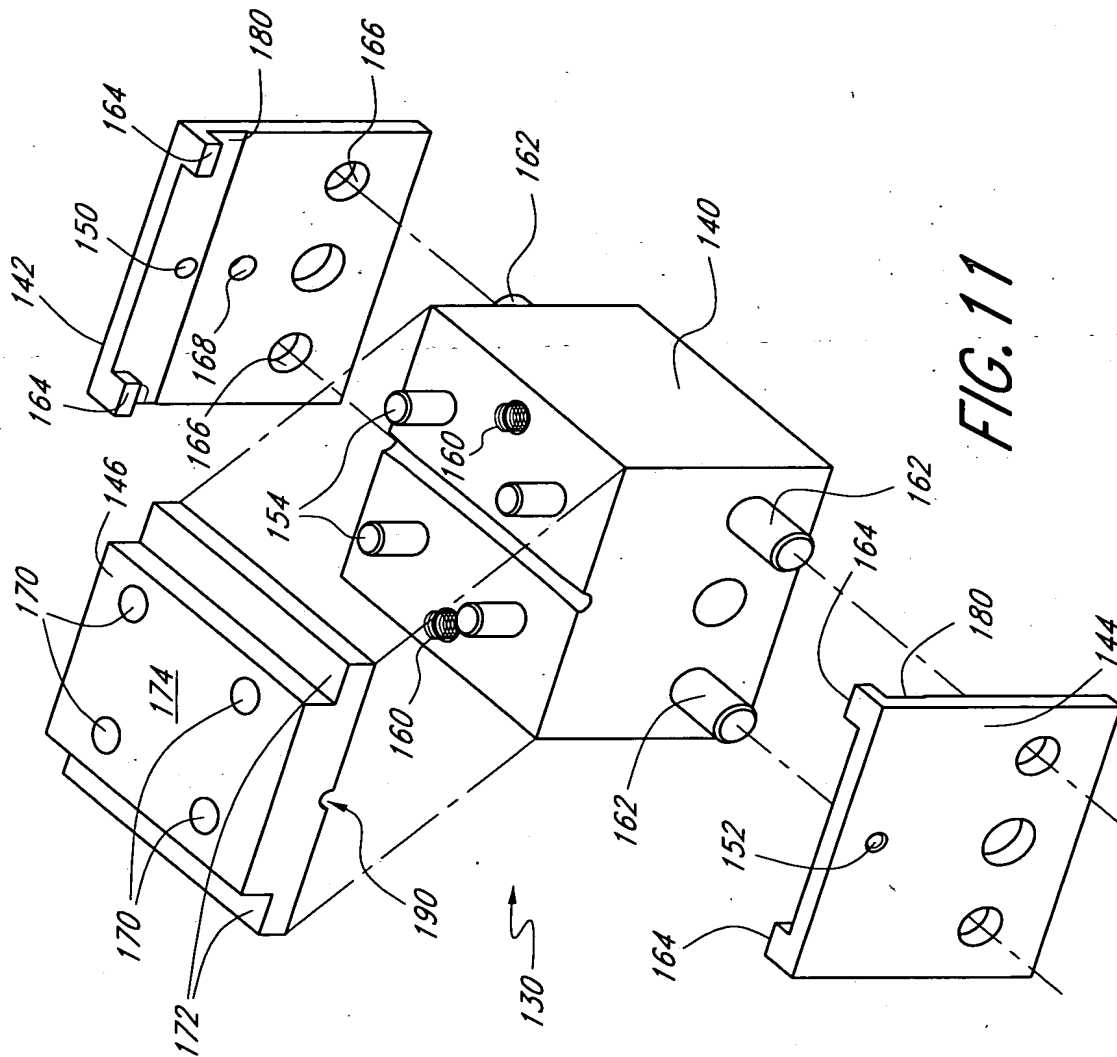


FIG. 10

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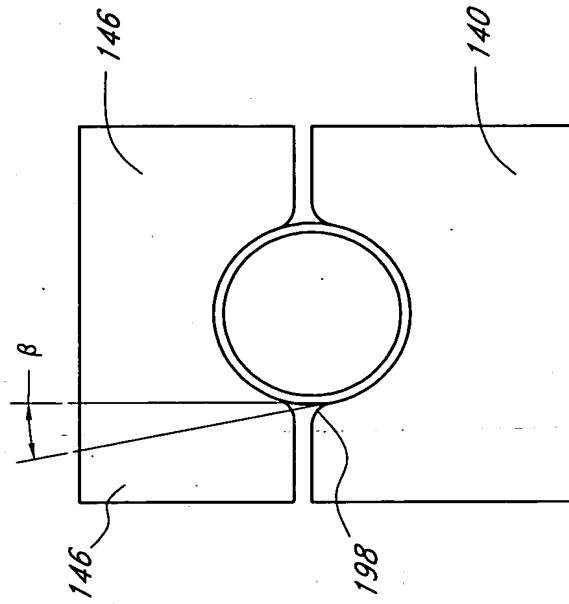


FIG. 12B

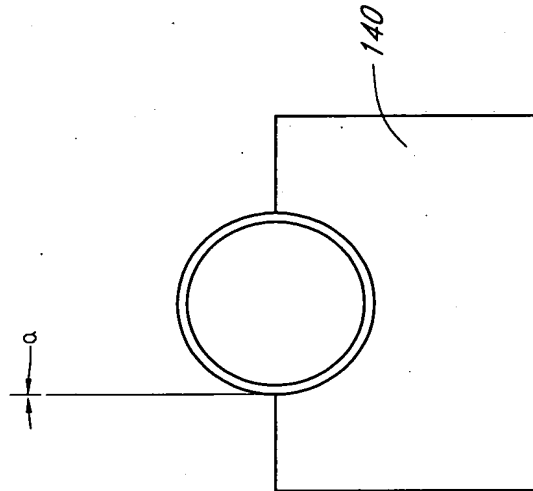


FIG. 12A

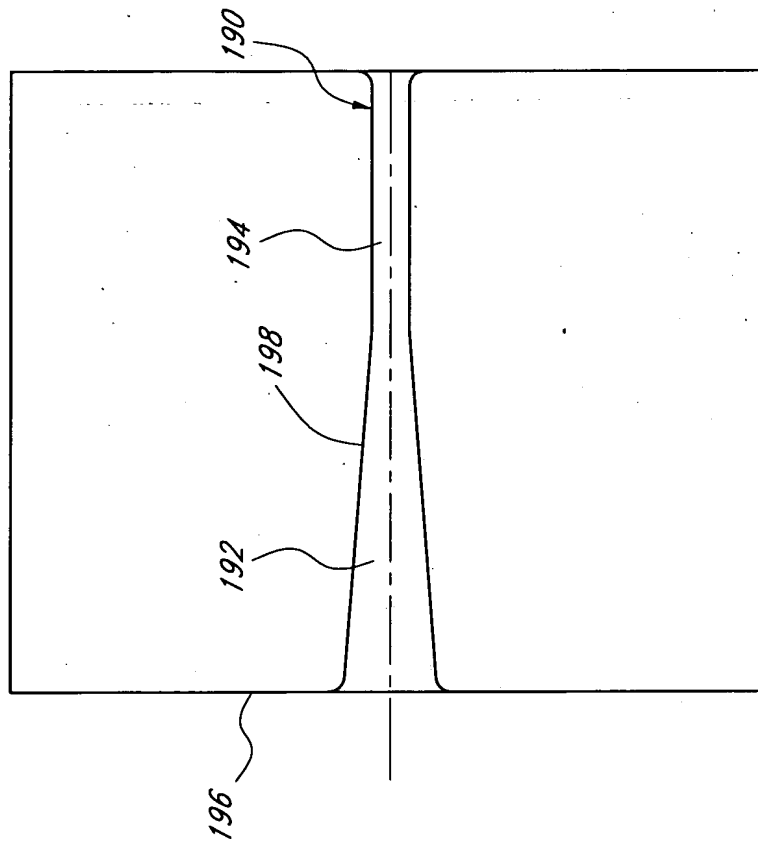


FIG. 13

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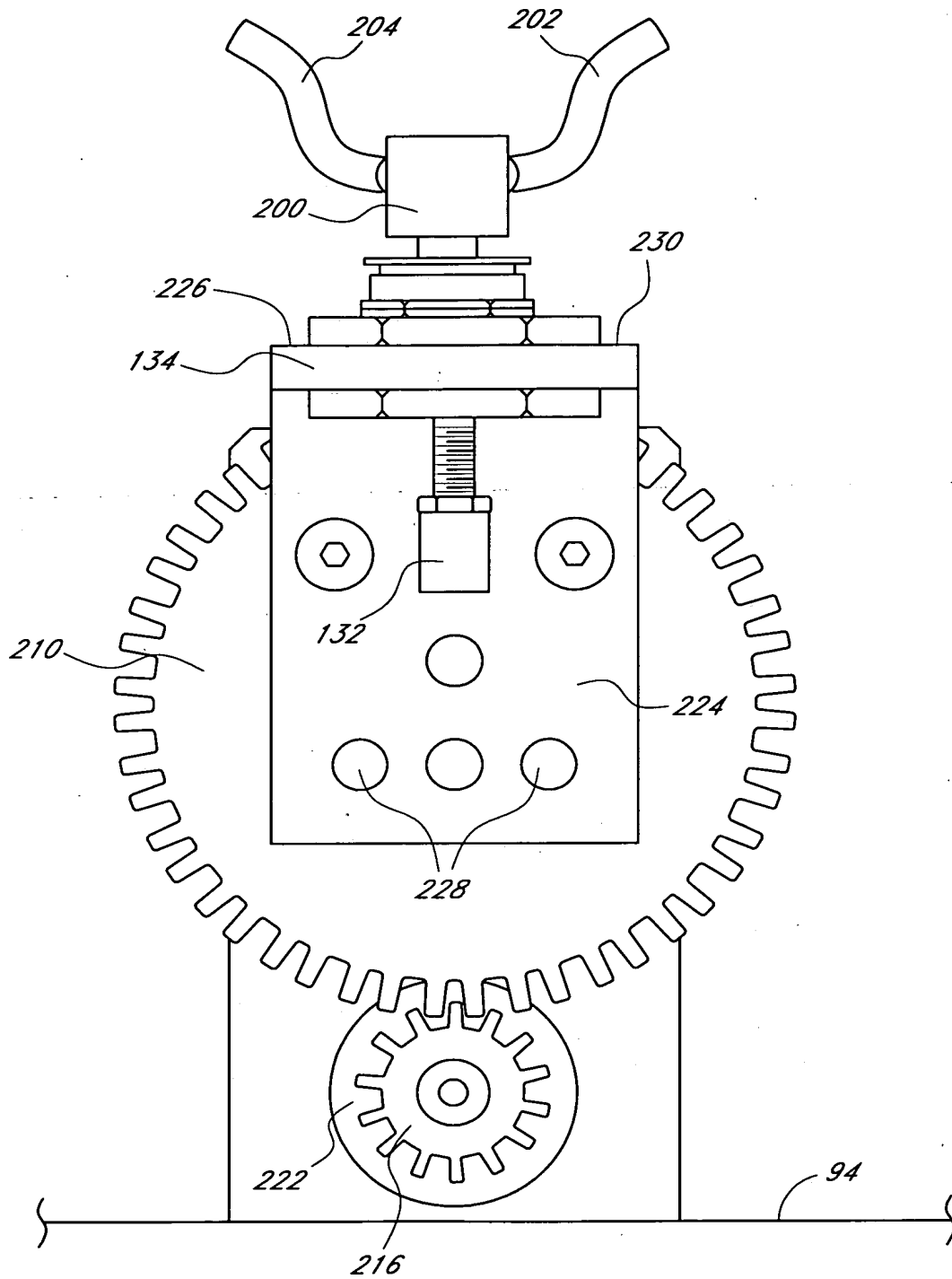


FIG. 14

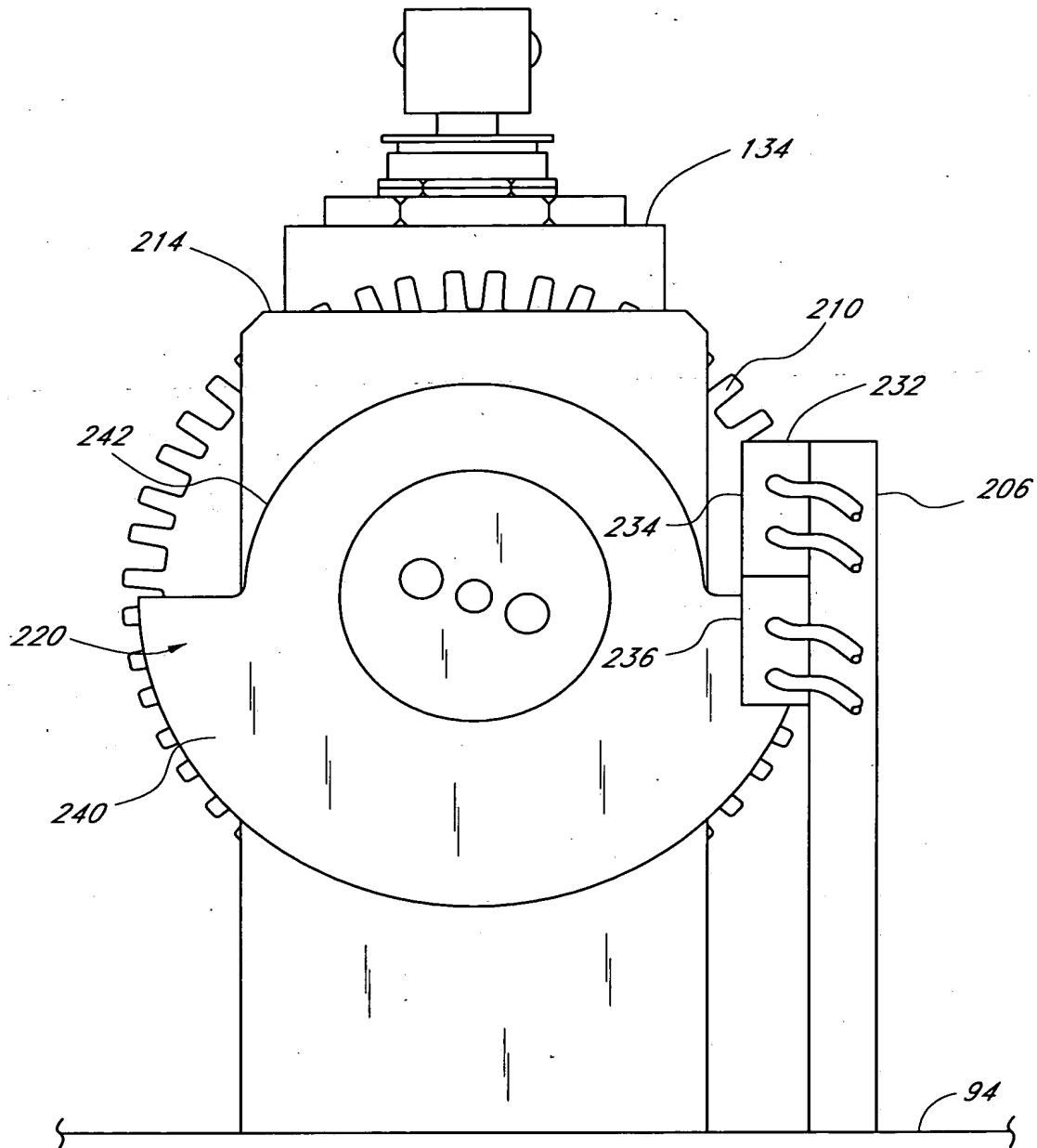


FIG. 15



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**FIG. 16**

